

22.313J, 2.59J, 10.536J THERMAL-HYDRAULICS IN POWER TECHNOLOGYTuesday, May 22nd, 2007, 9 a.m. – 12 p.m.

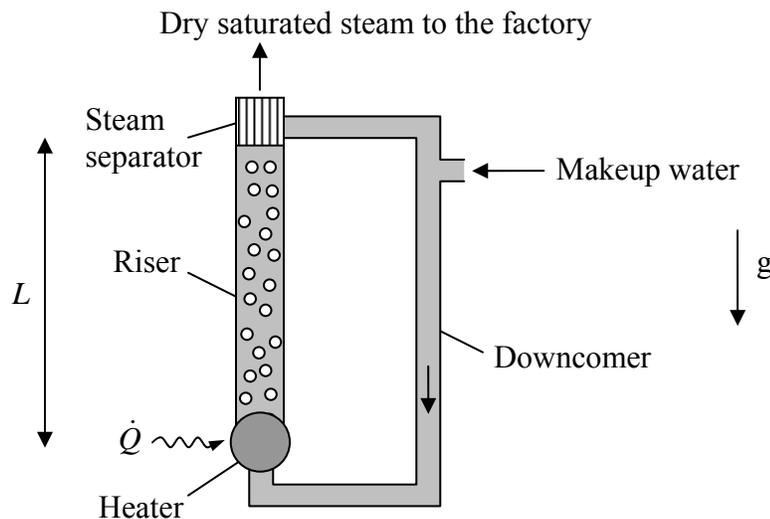
OPEN BOOK

FINAL

3 HOURS

Problem 1 (35%) – Steady-state natural circulation in a steam generation system

Saturated steam at 3 MPa (properties in Table 1) is used in a certain factory. The steam is generated by the system shown in Figure 1, which consists of a natural gas-fired heater, a riser of height L , a steam separator of form loss K , and a downcomer. The makeup flow can be assumed to be saturated water at 3 MPa. The riser and the steam separator have the same flow area, A .

**Figure 1. Schematic of the steam generation loop**

- i) Using the conservation equations and their constitutive relations, find a single equation from which the mass flow rate in the loop, \dot{m} , could be found as a function of the heat rate, \dot{Q} , and the parameters A , L and K , i.e., $f(\dot{m}, \dot{Q}, A, L, K) = 0$. (20%)
- ii) Find \dot{m} for the two limit cases $\dot{Q} = 0$ and $\dot{Q} = \dot{m} h_{fg}$. Do you think the \dot{m} vs \dot{Q} curve (with fixed A , L and K) could have a maximum between these two limits? Explain your answer qualitatively. (10%)
- iii) For a given \dot{Q} , how does \dot{m} change if K increases or L increases or A increases? (5%)

Assumptions:

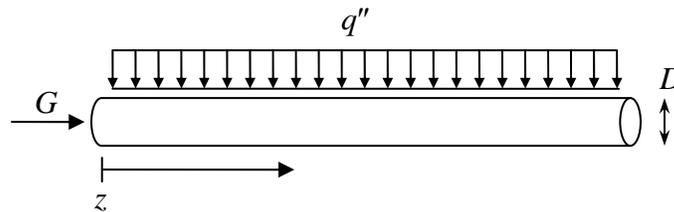
- Steady state
- Steam separator efficiency is one
- Use HEM for the void fraction in the riser
- Neglect all acceleration and friction terms in the loop momentum equation
- Use the HEM multiplier for the form loss in the separator, $\phi_{\ell o}^2 = 1 + x \left(\frac{\rho_f}{\rho_g} - 1 \right)$

Table 1. Properties of saturated water at 3 MPa.

Parameter	Value
T_{sat}	234°C (507 K)
ρ_f	822 kg/m ³
ρ_g	15 kg/m ³
h_f	1,008 kJ/kg
h_g	2,803 kJ/kg
$C_{p,f}$	4.7 kJ/(kg°C)
$C_{p,g}$	3.6 kJ/(kg°C)
μ_f	1.1×10^{-4} Pa·s
μ_g	1.7×10^{-5} Pa·s
k_f	0.638 W/(m°C)
k_g	0.047 W/(m°C)
σ	0.030 N/m

Problem 2 (55%) – Water boiling during a loss-of-flow transient in a home heating system

A large condo building uses a water forced-convection heating system. The heater consists of hundreds of round channels of diameter $D=2.54$ cm and length $L=1$ m in which water is heated by an axially uniform heat flux, $q''=200$ kW/m² (see Figure 2). The system operates at 1 MPa and the water temperature at the inlet of the heater channel is $T_{in}=90^\circ\text{C}$ ($h_{in}=365.6$ kJ/kg). Under normal operating conditions the mass flux is $G_o=1000$ kg/m²s and no boiling occurs in the channel. A pump malfunction occurs at $t=0$, so that the mass flux in the heater channel starts to decay exponentially, i.e., $G(t) = G_o e^{-t/\tau}$, where $\tau=10$ s. Assume that the heat flux, pressure and inlet temperature remain constant throughout the transient.

**Figure 2. A heater channel.****Table 2. Properties of saturated water at 1 MPa.**

Parameter	Value
T_{sat}	180°C (453 K)
ρ_f	887 kg/m ³
ρ_g	5.1 kg/m ³
h_f	763 kJ/kg
h_g	2,778 kJ/kg
$C_{p,f}$	4.4 kJ/(kg°C)
$C_{p,g}$	2.6 kJ/(kg°C)
μ_f	1.5×10^{-4} Pa·s
μ_g	1.4×10^{-5} Pa·s
k_f	0.677 W/(m°C)
k_g	0.034 W/(m°C)
σ	0.042 N/m
R^*	462 J/kg·K

- i) Using a simplified version of the energy conservation equation, $G \frac{\partial h}{\partial z} = \frac{q'' P_h}{A}$, calculate the fluid enthalpy and equilibrium quality as functions of z and t . (5%)
- ii) At what time does the bulk temperature reach saturation? Assume the specific heat does not change with temperature. (5%)

- iii) At what time does nucleate boiling start? Use the Davis and Anderson model for ONB and assume that the single-phase forced convection heat transfer coefficient, H , is proportional to the mass flux, i.e., $H = H_o \frac{G(t)}{G_o}$, where $H_o = 9.3 \text{ kW/m}^2\text{K}$. (10%)
- iv) At what time does a significant amount of vapor first appear in the channel? (10%)
- v) Qualitatively sketch the MDNBR vs. time. (5%)
- vi) Qualitatively sketch the bulk and wall temperatures vs. time at the channel outlet. (10%)
- vii) Estimate the time at which two-phase density-wave oscillations appear in the channel. Use the stability map of Figure 3 below. (10%)

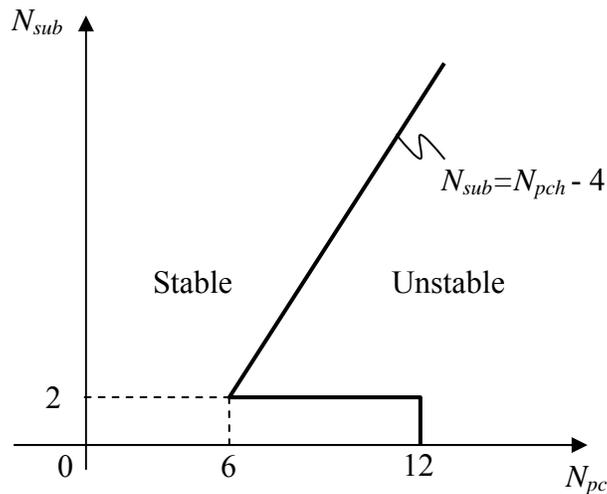


Figure 3. Stability map for the heater channel.

Problem 3 (10%) – Short questions on bubble nucleation

- i) A steam bubble grows at a cavity with the geometry shown in Figure 4. What can you say about the steam temperature in this situation? (5%)

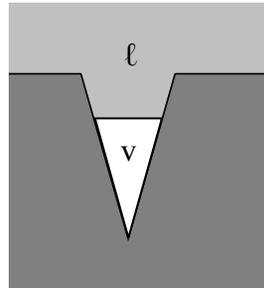


Figure 4. Steam bubble growing within a wall cavity.

- ii) To obtain bubble nucleation at a cavity of radius $1 \mu\text{m}$ on a copper surface, a certain fluid (of contact angle 135° with copper) requires a 2°C superheat. What would the required superheat be for bubble nucleation at a cavity of radius $3 \mu\text{m}$ on steel, if the fluid contact angle with steel were 45° ? (5%)