

# 22.033 Core Group- Reactor Concept and Decision Making Process

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# Overview

- Final Decision
- Reactor Concepts
- Choice Justification
- Moving Forward

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# Final Decision

- Lead Cooled Fast Reactor
- Supercritical CO<sub>2</sub> Secondary Loop
- Looking at range of sizes >500 MWe (designed to diminishing returns to scale)

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# Reactor Concepts

- Supercritical Water/CO<sub>2</sub>
- Travelling Wave
- Molten Salt
- CANDU
- Very High Temperature Reactor (VHTR)
- Sodium Fast Reactor (SFR)
- Lead Fast Reactor (SFR)

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# Supercritical Coolant Reactor

- Supercritical Water Reactor
  - One of the Gen IV reactor designs
  - Excellent heat transfer, no boiling in core
  - 20 MPa, 550°C
  - High Thermal to Electric Efficiency (~45%)
  - Very simple BWR-esque design
  - Materials concerns
  - Supercritical CO<sub>2</sub> Options

# Travelling Wave Reactor

- Breed and Burn concept
  - Start with some enriched Uranium to get core critical at some location
  - Then through neutron absorption U-238 becomes Pu-239 which then fissions causing the same thing to more U-238
- Long life, on-line refueling
- Potential to use “unwanted” fuel
- Proliferation concern
- Not the temperatures we were looking for

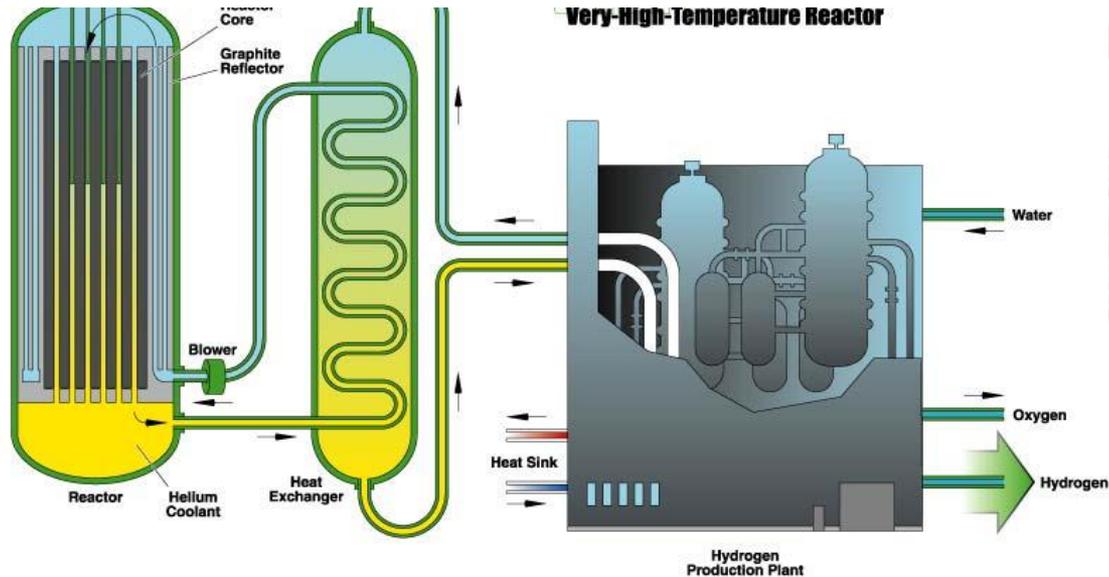
# Molten Salt

- Able to scale to many desired power levels
- No high pressure – eliminates need for a pressurizer
- Extremely high negative temperature coefficient
- Breeder Reactor with Thorium would be extremely cost effective
- Many hazardous materials such as HF and Be

# CANDU

- Able to use various plentiful sources of fuel
- Heavy Water Moderator is an expensive capital cost
- Moderator is unpressurized, thinner fuel bundle tubes
- Already operational in several nations
- Temperature Requirements for this project were too high for CANDU

# Very High Temperature Reactor (VHTR)



(<http://www.gen-4.org/Technology/systems/vhtr.htm>)

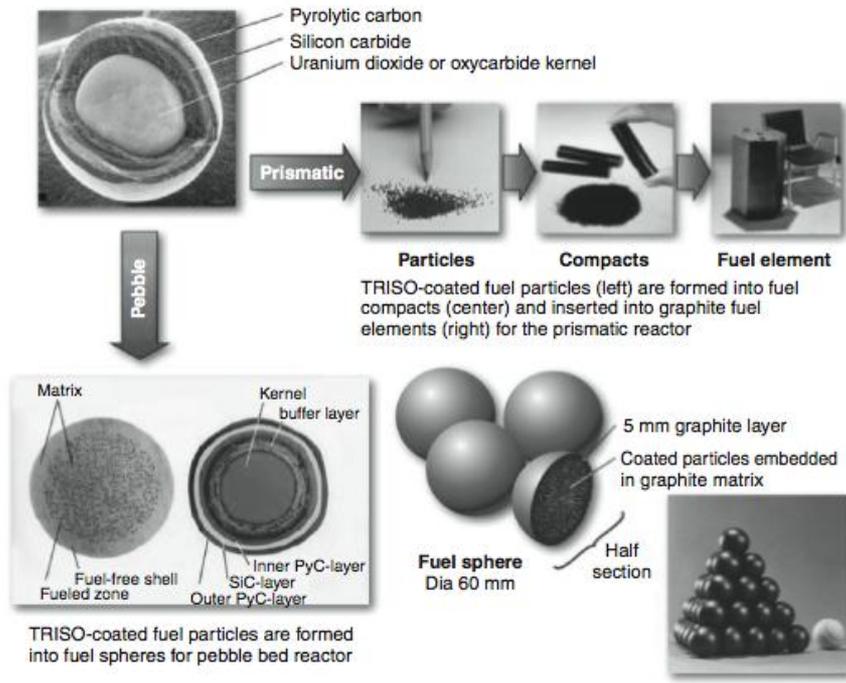
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## Quick Facts:

- Primary Coolant: Helium
- Moderator: Graphite
- Neutron Spectrum: Thermal
- Outlet Temperatures: up to 1000°C
- Neutron Spectrum: Thermal
- Efficiency: >50%
- Fuel Options: Spherical or Prismatic

# Very High Temperature Reactor (VHTR)



## Notable Features:

- Coated Fuel Particles
- Passive Safety Features
- Very High Temperatures

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# SFR and LFR Designs

## •General

- Fast spectrum – possible intergration into closed fuel cycle
- Excellent thermal properties
- Large heat sink, easier cooling, small footprint,
- Low pressure
- Passive safety

## SFR

\_\_\_\_\_ Minimal moderation  
\_\_\_\_\_ Low melting point  
\_\_\_\_\_ Operational experience  
  
\_\_\_\_\_ Volatile material  
\_\_\_\_\_ Some activation

## LFR

\_\_\_\_\_ Minimal moderation  
\_\_\_\_\_ High boiling point  
\_\_\_\_\_ Range of scales  
\_\_\_\_\_ Higher temp. possible  
  
\_\_\_\_\_ Difficult start-up  
\_\_\_\_\_ Some activation  
\_\_\_\_\_ Minimal US experience

# Comparison

## Neutronics

Both very good

Minimal moderation and voiding, burn

actinides

Could have positive breeding ratio

Na and LBE both activate

## Thermal

\_\_\_\_\_ Sodium probably slightly better

Lead requires  $>328\text{ }^{\circ}\text{C}$  start-up

## Other

\_\_\_\_\_ Lead isn't as volatile

No intermediate loop required w/ lead

Lead can corrode steel

# Reactor Design Choice Reasoning

- Compact Size/Small Footprint
- Safety Features
- Thermal Properties
- Variety of Power Levels
- Exotic Design- Questions to be answered/Interesting to work on
- Natural Circulation Possibilities

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# Looking Forward- Core

- Lead vs. Lead-Bismuth Coolant
- Begin Modeling Reactor in MCNP
- Reactor Power Decision
- Material Choices

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# Looking Forward- Plant

- Lead to CO2 Heat Exchanger
- Supercritical CO2 Viability
- Turbines
- Split point for Process Heat

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QUESTIONS?

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