

**MASSACHUSETTS INSTITUTE OF TECHNOLOGY**  
**DEPARTMENT OF MECHANICAL ENGINEERING**  
**CAMBRIDGE, MASSACHUSETTS 02139**  
**2.002 MECHANICS AND MATERIALS II**  
**HOMEWORK # 6**

**Distributed:** Wednesday, April 14, 2004  
**Due:** Wednesday, April 21, 2004

**Problem 1**

A fatigue crack growth test was done on a compact tension specimen of a hard (HRC=60) tool steel. A table of respective values of stress intensity factor range,  $\Delta K_I$ , and corresponding fatigue crack growth rates,  $da/dN$ , are given in the table.

$da/dN$ (mm/cycle)	$\Delta K_I$ (MPa $\sqrt{m}$ )
$4.26 \times 10^{-6}$	6.84
$9.12 \times 10^{-6}$	8.76
$1.75 \times 10^{-5}$	10.35
$3.51 \times 10^{-5}$	13.3

- Plot these points on log-log coordinates (over a suitable range!) and graphically estimate values of the “Paris-law” fitting constants  $A$  and  $m$  that describe fatigue crack growth in this material according to

$$\frac{da}{dN} = A (\Delta K_I)^m .$$

Be sure to give appropriate units!

- Use a least squares fit to the dataset to obtain refined values for  $A$  and  $m$ .
- For the least squares best fit to the Paris law constants, describe how you would obtain an alternative set of parameters  $\Delta a_0$ ,  $\Delta K_{I0}$ , and  $m$  that equivalently describe fatigue crack growth according to

$$\frac{da}{dN} = \Delta a_0 \left( \frac{\Delta K_I}{\Delta K_{I0}} \right)^m ,$$

and give numerical values for all parameters.

(Based on Dowling text, problem 11.3).

## Problem 2

An edge crack of initial length  $a_i = 3\text{mm}$  exists in a large plate that is to be subjected to a remote cyclic stress,  $\sigma^\infty$ , ranging from  $\sigma_{\min} = 0$  to some to-be-determined maximum value of  $\sigma_{\max}$  ( $R = 0$ ). You may assume that the plate is sufficiently large that the configuration correction factor  $Q = 1.12$  in the expression for  $K_I$  for all crack length values,  $a$ , to be considered.

The fracture toughness of the material is  $K_{Ic} = 115\text{MPa}\sqrt{\text{m}}$  and its yield tensile strength is  $\sigma_y = 1045\text{MPa}$ . Fatigue crack growth is described by a Paris law form

$$\frac{da}{dN} = \Delta a_0 \left( \frac{\Delta K_I}{\Delta K_{I0}} \right)^m,$$

with  $m = 4$ ,  $\Delta a_0 = 10^{-5}$  mm/cycle, and  $\Delta K_{I0} = 20\text{MPa}\sqrt{\text{m}}$ .

It is desired to be able to apply  $N = 50,000$  load cycles to the pre-cracked structure while still retaining a factor of safety of at least 2 on the **actual fatigue crack propagation life** until fracture. That is, it is desired that the **predicted fatigue crack propagation life** for the chosen value of  $\sigma_{\max}$  be at least  $\geq 100,000$  cycles.

- **What is the largest value of  $\sigma_{\max}$  that meets this constraint?**

Note: this problem is a bit “non-standard”, in that the upper limit of the fatigue crack length,  $a_f$ , depends explicitly on the unknown value of  $\sigma_{\max}$  (why is this so?), but so does the number of cycles,  $N_{a_i \rightarrow a_f}$ , required to propagate the crack. You may find it desirable to manipulate the relevant equations(s) in a form suitable for numerical iteration or graphical solution.

- For your chosen value of  $\sigma_{\max}$ , make a graph of the crack length,  $a(N)$ , for  $0 \leq N \leq 100,000$  cycles. What is the predicted value of crack length at  $N = 50,000$  cycles,  $a(N = 50,000)$ , and what is the corresponding value of  $K_I$ ? Based on this  $K_I$ -value, what is the predicted factor of safety with respect to fracture at this point (i.e., what is the ratio of  $K_{Ic}/K_I(\sigma_{\max}, a(N = 50,000))$ )?
- What conclusions do you draw about the distinction between factors of safety on fatigue crack propagation life and on fracture itself? Discuss.