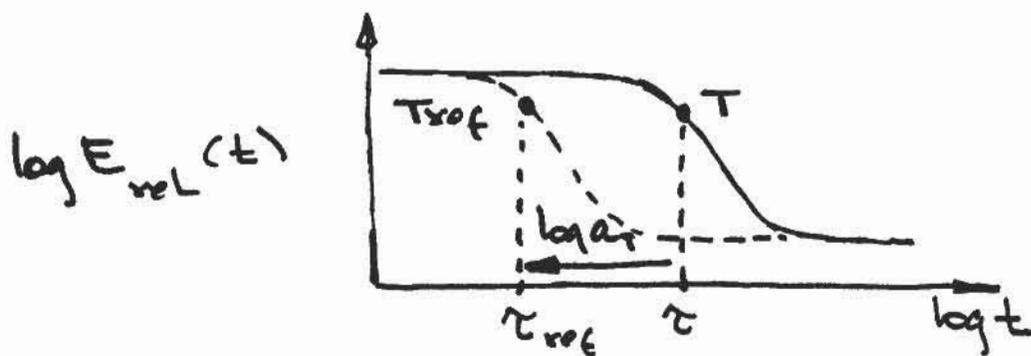


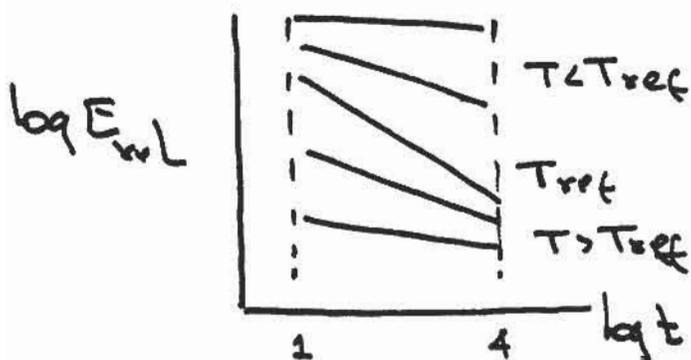
# Time - Temperature Superposition



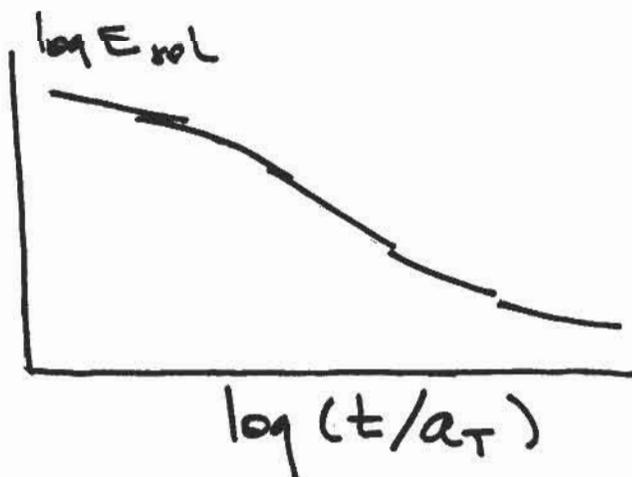
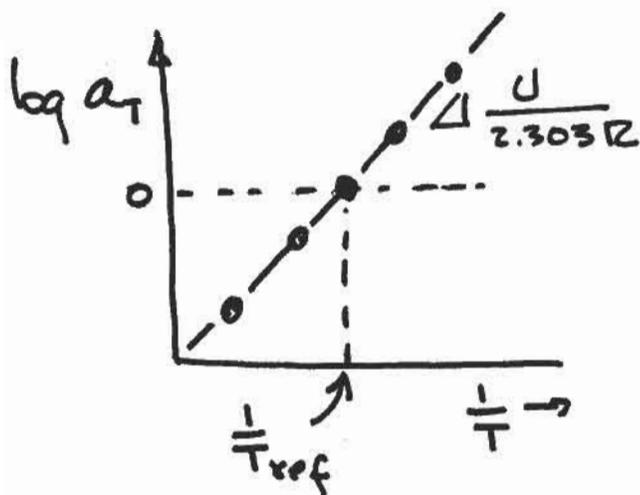
$$\tau = \tau_0 \exp \frac{U^*}{RT} \rightarrow \log \tau = \log \tau_0 + \frac{U^*}{2.303 RT}$$

$$\log \tau_{ref} = \log \tau_0 + \frac{U^*}{2.303 R T_{ref}}$$

$$\log \tau - \log \tau_{ref} \equiv \log a_T = \frac{U^*}{2.303 R} \left( \frac{1}{T} - \frac{1}{T_{ref}} \right)$$



T	$\log a_T$
-	-
-	-
$T_{ref}$	0
-	-
-	-



# The WLF Equation

$$\log a_T = \frac{-17.44 (T - T_g)}{51.6 (T - T_g)}$$

• Free-volume interpretation

- thermal expansion

$$f = f_g + \alpha (T - T_g)$$

- Doolittle equation

$$\tau = \tau_0 \exp\left(\frac{\beta}{f}\right)$$

$$\begin{aligned} \rightarrow \ln a_T &= \ln \tau - \ln \tau_g \\ &= \beta \left[ \frac{1}{f_g + \alpha (T - T_g)} - \frac{1}{f_g} \right] \\ &= \frac{-(\beta / f_g) (T - T_g)}{(f_g / \alpha) + (T - T_g)} \end{aligned}$$

$$\alpha \sim 5 \times 10^{-4} / ^\circ\text{C} \rightarrow f_g \approx 0.025$$

# "Effective" time

$$t'(T_{ref}) = \sum_j \frac{t_j(T_j)}{a_T(T_j)} \rightarrow \int_0^t \frac{d\xi}{a_T(\xi)}$$

Example

$$E_{rel}(t) = k_e + k_i e^{-t/\tau} \quad t \leftarrow t'$$

$$a_T = 10^{\log a_T} \quad \log a_T = \frac{-17.44 (T - T_0)}{51.6 (T - T_0)}$$

$$\text{offset} = \frac{-17.44 (T_{ref} - T_0)}{51.6 (T_{ref} - T_0)}$$

$$T(t) = T_{avg} + \Delta T \cdot \cos(2\pi \frac{t}{\text{days}})$$

### Example

```
> log_aT:=-17.44*(T-Tg)/(51.6+(T-Tg));
```

$$\log_a T := -17.44 \frac{T - T_g}{51.6 + T - T_g}$$

```
> Digits:=4:Tg:=0:offset:=evalf(subs(T=20,log_aT));
```

```
> log_aT:=log_aT-offset;
```

$$\log_a T := -17.44 \frac{T}{51.6 + T} + 4.871$$

```
> T:=20+5*cos(2*Pi*t);
```

```
> aT:=10^log_aT;
```

```
> aT:=subs(t=xi,aT);
```

```
> t_prime:=int(1/aT,xi=0..t);
```

```
> Erel:=ke+k1*exp(-t_prime/tau);
```

$$E_{rel} := ke + k1 e^{-\left( \int_0^t \frac{1}{\left( -17.44 \frac{20 + 5 \cos(2 \pi \xi)}{71.6 + 5 \cos(2 \pi \xi)} + 4.871 \right)} d\xi \right) / \tau}$$

```
> ke:=10:k1:=90:tau:=10:
```

```
> plot(Erel,t=0..10,labels=[`t (days)`,`E_rel(t)`]);
```

