

Lecture 6, Cork notes, 3.054

Cork

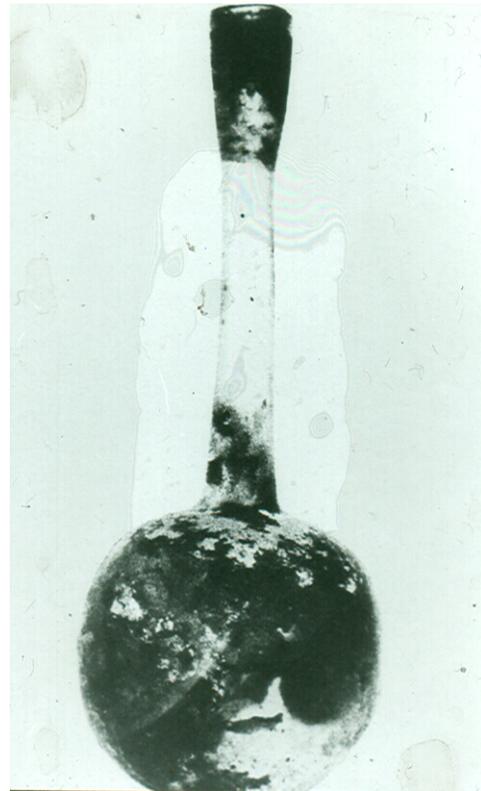
- Romans used cork for soles of shoes, to seal bottles (also sealed with pitch over cork)
- Benedictine monks in 1600s perfected stopping bottles with clean, unsealed cork
- Cork is the bark of the cork oak tree (*Quercus suber*)
- Grows in Portugal, Spain, Algeria, California
- All trees have a layer of cork in their bark
- *Q. suber* is unusual in that cork layer is several cm thick
- Can cut the bark off *Q. suber* and it regrows
- Cell walls of cork covered in unsaturated fatty acid — suberin — impervious
- Cork still used to seal bottles, as gaskets, and for soles of shoes

Structure

- Hooke's drawings, SEM: one plane, roughly hexagonal cells; other two, box-like cells, corrugated walls

- Axisymmetric
 - hexagonal cells normal to radial direction
 - $x_1 = \text{tangential}$; $x_2 = \text{axial}$; $x_3 = \text{radial}$
- Cell size: 30-40 μm (smaller than most engineering foams)
- Density $\sim 170 \text{ kg/m}^3$, $\rho_s \sim 1150 \text{ kg/m}^3$, $\rho^*/\rho_s \sim 0.15$ typically

Cork



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Quercus suber



Cork microstructure



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Hooke, 1665

Cork microstructure

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Cork microstructure

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Mechanical behavior

Modeling: 1-2 directions — honeycomb loaded in plane (tangential/axial)

Model	Measured
$E_1^* = E_2^* = 0.5 E_s (\rho^*/\rho_s)^3 = 15 \text{ MPa}$	13 MPa
$G_{12}^* = 0.13 E_s (\rho^*/\rho_s)^3 = 4 \text{ MPa}$	4.3 MPa
$\nu_{12}^* = \nu_{21}^* = 1$	0.25 — 0.50 (constraint of end membranes)
$(\sigma_{el}^*)_1 = (\sigma_{el}^*)_2 = 1.5 \text{ MPa}$	0.7 MPa

Modeling: radial direction (x_3)

- Need to account for corrugations
- If walls straight — axial deformation
- Corrugated walls — also have bending

$$E_3^* = \frac{0.7 E_s (\rho^*/\rho_s)}{1 + 6(a/t)^2} = 20 \text{ MPa}$$

- $\nu_{31}^* = \nu_{32}^* = 0$ (corrugations fold up)

$$\nu_{13}^* = \frac{E_1^*}{E_3^*} \nu_{31}^* = 0; \quad \nu_{23}^* = 0$$

Measured: 0-0.1



Measured: 20 MPa

Stress-strain

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Table 12.2 Comparison between calculated and measured properties of cork†

	Calculated	Measured
<i>Moduli</i>		
E_1^*, E_2^* (MN/m ²)	15	13 ± 5
E_3^* (MN/m ²)	20	20 ± 7
G_{12}^*, G_{21}^* (MN/m ²)	4	4.3 ± 1.5
$G_{13}^*, G_{31}^*, G_{23}^*, G_{32}^*$ (MN/m ²)	—	2.5 ± 1
$\nu_{12}^* = \nu_{21}^*$	1.0	0.25 ^a –0.50
$\nu_{13}^* = \nu_{31}^* = \nu_{23}^* = \nu_{32}^*$	0	0–0.10 ^a
<i>Compressive collapse stress</i>		
$(\sigma_{el}^*)_1, (\sigma_{el}^*)_2$ (MN/m ²)	1.5	0.7 ± 0.2
$(\sigma_{el}^*)_3$ (MN/m ²)	1.5	0.8 ± 0.2

†Data from Gibson *et al.* (1981), except for (a) Fortes and Nogueira (1989).

Gibson, L. J., and M. F. Ashby. *Cellular Solids: Structure and Properties*. 2nd ed. Cambridge University Press, © 1997. Figure courtesy of Lorna Gibson and Cambridge University Press.

Uses of cork

- **Stoppers** for bottles: excellent seal due to elastic moduli $\nu = 0$, low E , K
 - Compare with rubber stoppers: low E , but high K ($\because \nu \rightarrow 0.5$)
 - Also note orientation of still wine/champagne corks — in champagne corks, axis of symmetry aligned with bottle axis
- **Gaskets:** Cork makes good gaskets for some reason (plus closed cells — impervious)
 - Also used as gaskets for musical instruments (woodwinds)
 - Sheet cut with prism axis normal to sheet; when sections of instruments are mated, $\nu = 0$ sheet gasket doesn't spread and wrinkle
- **Floor coverings, shoes:** friction
 - Cork has high loss coefficient $\eta = \frac{D}{2\pi u} = 0.1 - 0.3$
 - When deform, dissipates energy
 - Results in high coefficient of friction, even when wet and soapy
 - Damping also exploited in tool handles

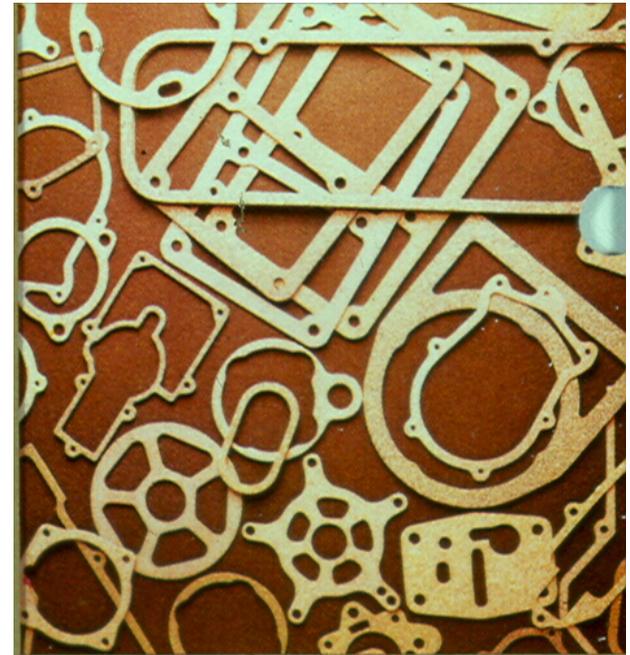
Stoppers for bottles

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"[The Structure and Mechanics of Cork](#)." *Proceeding The Royal Society. A* 377, no. 1769 (1981): 99-117.

Gaskets



Clarinet

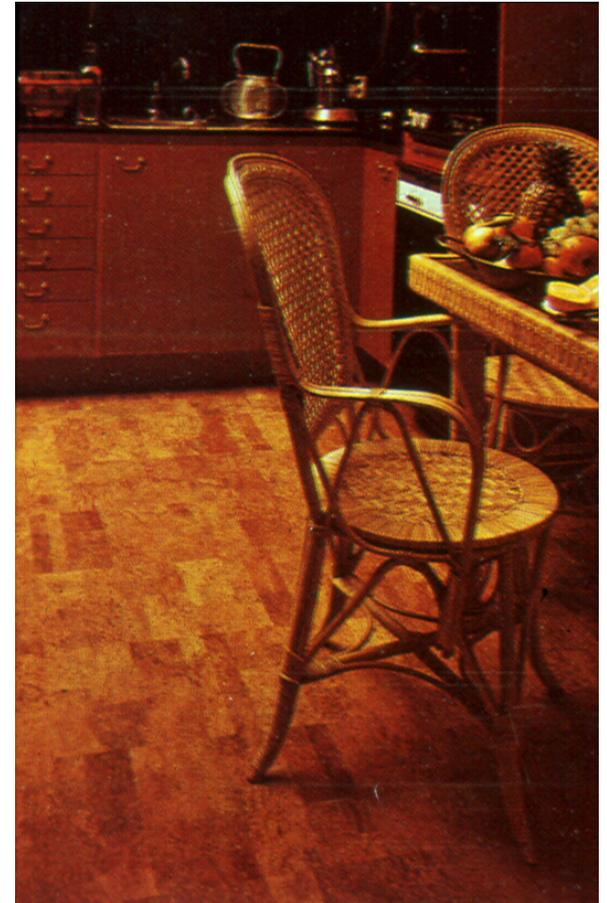


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Cork flooring

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Insulation

- Small cell size decreases thermal conductivity
- Hermit caves in Portugal lined with cork
- Cigarette tips — originally cork

Indentation/Bulletin boards

- Cork densifies when indented; deformation highly localized
- Deformation elastic — hole closes up again when pin removed

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"The Structure and Mechanics of Cork." *Proceeding The Royal Society. A* 377, no. 1769 (1981): 99-117.

Indentation

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"[The Structure and Mechanics of Cork](#)." *Proceeding The Royal Society. A* 377, no. 1769 (1981): 99-117.

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3.054 / 3.36 Cellular Solids: Structure, Properties and Applications
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