



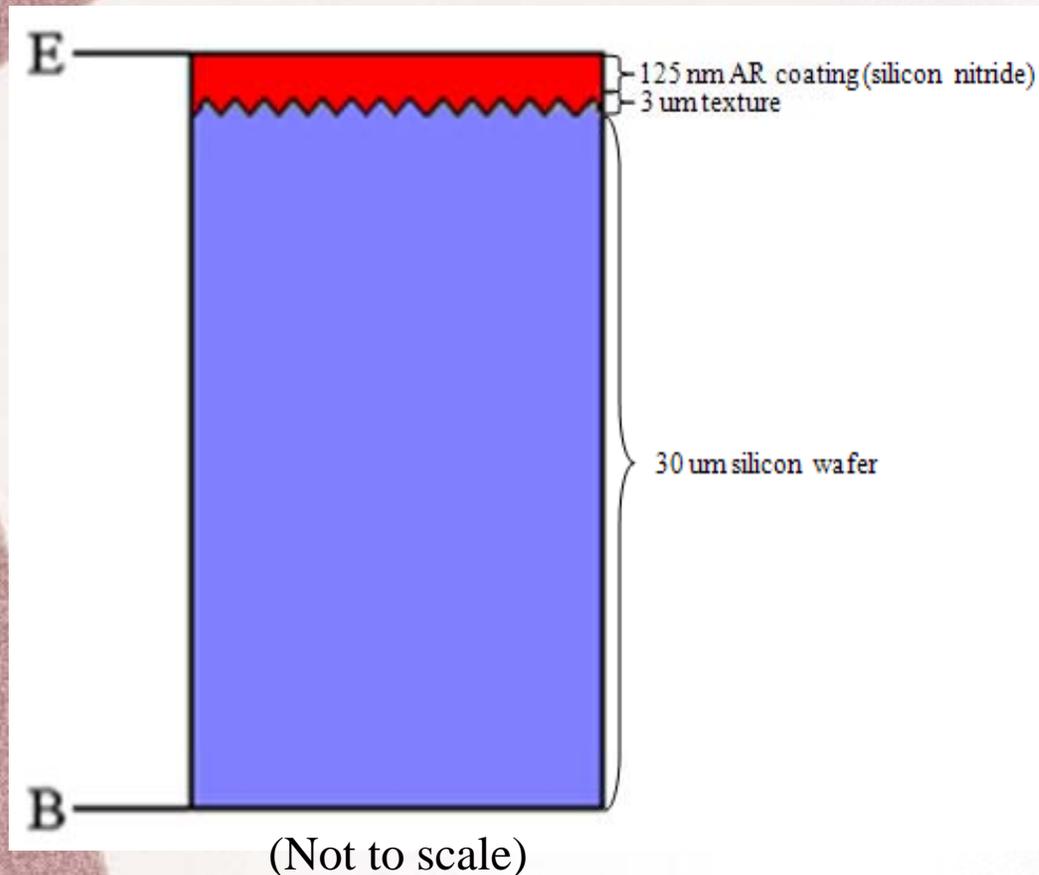
Silicon Solar Cell Design and Manufacturing Plan

Student B

Team SoloLoco



Device Schematic



- Surface area = 100 cm^2
- Texture = $.1$ (thickness)
- Doping: $1 \times 10^{16} \text{ cm}^{-3}$
- ARC thickness = $(500 \text{ nm})/4$
- ARC refractive index = $(n_1 n_2)^{.5} = 2$
- Efficiency = 15.21%



PC1D Simulator and Assumptions Made

- Most parameters remain at their default value
- Texture, AR coating added
- Thickness reduced to 30 μm – “thick film”
- First front diffusion doping changed to $1 \times 10^{19} \text{ cm}^{-3}$ peak to make p-n junction
- Excitation from ONE-SUN averages incident power from the sun on a clear day
- Limited by DC current flow from solar panels
- Limited by lack of energy storage technique/device



Tradeoffs

- Film thickness vs. lifetime
 - Lifetime – lifetime of individual carrier when struck by sun
 - Carrier diffusion length – average distance carrier travels in its lifetime
 - Carrier diffusion length = $(\text{carrier diffusivity} * \text{lifetime})^{1/2}$
 - Carrier diffusion length must be greater than thickness of cell
 - Thicker cells (i.e. wafers) run the risk of not being useful if thickness > carrier diffusion length
- Cost
 - Wafers vs. thick films vs. thin films
 - Thin films are most costly to manufacture but fare better in original tradeoff



Manufacturing Processes

1. Silicon extracted and purified
 2. Silicon is p-type doped (background doping)
 3. Texturing added
 4. N-type doping added to make p-n junction
 5. Anti-reflective coating added
 6. Metal contacts added to “collect” current
 7. Final cell assembled
- Cell is tested and purified multiple times throughout this process
 - Manufacturing costs are the thing that most affects difference in price between different kinds of cells
 - Manufacturing process will originally rely on fossil fuels but will eventually rely completely on solar power



Projected Capability of Production and Recommendations

- Solar cell factories can be operational within 18 months of project approval and run at full capacity after another year
- A mature 430 MW solar cell factory produces about 200 million cells/year and creates about 300 jobs
- We must implement manufacturing process slowly to allow for improvements in technology and increased support of project
- We must invest in research for converting DC current to AC and for solar energy storage techniques
- In the meantime, we must invest in DC household appliances

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