

3.155J/6.152J
Microelectronic Processing
Fall Term, 2005

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Problem Set 7

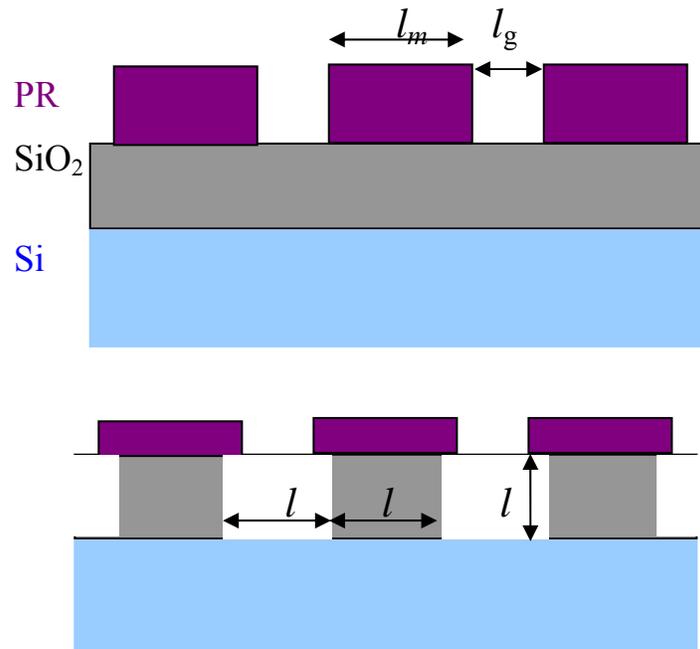
Out Nov. 14, 2005

Due Nov. 21, 2005

1. You need to fabricate a diffraction grating of SiO₂ lines on Si. The lines are to have a square cross section, $l \times l$, and a gap of l . See figure.

a) What must be the dimensions of the mask, l_m , and its window, l_g , in terms of l to achieve the desired grating. Assume the etch anisotropy is $A = 0.85$.

a) For etching completely through the SiO₂ film, $A = 1 - b/l$, so $b = 0.15 l$. From the geometry in the figure, $l_m = l + 2b = l + 0.3l$. Thus $l_m = 1.3 l$ and $l_g = 2l - l_m = 0.7l$.



b) Use Fig. 10-23 in Plummer (p. 28 in “dry etch” class notes) to determine the minimum thickness of photoresist applied in terms of l , if you are going to be using an etchant of 40% H₂ in CF₄ + H₂.

b) From the figure it appears that at 40% H₂, the etch rates of SiO₂ and photoresist are $r_{\text{SiO}_2} \approx 42$ nm/min and $r_{\text{PR}} \approx 11$ or 12 nm/min, respectively. Thus, the photoresist must be at least 0.28 times the thickness of the SiO₂, so aim for at least $0.3l$ of PR.