

**Lecture 23: End Group Functionalization. Telechelic Oligomers and Novel Architectures using Coupling Techniques**

**From Last Lecture**

Diene polymerization:

1,2 addition:		1,4 addition:	
	(vs)		
		cis:	trans: linkage
			(vs)
		primarily cis:	primarily trans:
		crystallinity suppressed	semicrystalline mat
		low crystallinity	w/T <sub>m</sub> ↑ than 25°C
		v. low T <sub>g</sub>	
		⇒ used for synthetic rubbers	

**Living Polymerization**

- allow intentional introduction of terminating group  
 → ω end-functionalization  
 α - ω functionalization with dianionic initiator
- introduce second monomer after first is consumed

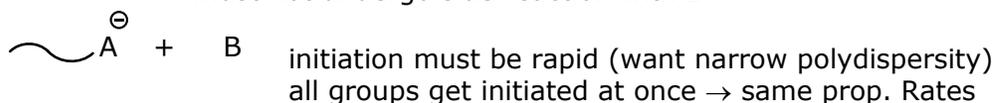


to yield a AnBm block copolymer

- can also have triblock copolymers:
  - ABA triblocks
  - ABC triblocks
  - ⋮
  - ⋮
  - ⋮
  - heptablocks (in literature)

But what limits it?

- we must consider the relative reactivities of the blocks:



→ uniform blocks

## “Food Chain”

short list of monomers, in increasing electrophilicity

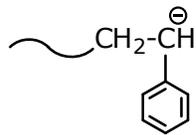
most aggressive:

<ul style="list-style-type: none"> <li>• dimethyl amino styrene, p-methoxy styrene, p-methyl styrene, α-methyl styrene</li> </ul>				
<ul style="list-style-type: none"> <li>• styrene</li> <li>• butadiene</li> </ul>	} almost the same		Ease of initiation	
<ul style="list-style-type: none"> <li>• isoprene</li> </ul>			A monomer in the list can initiate anything equal or below it	
<ul style="list-style-type: none"> <li>• vinyl naphthalene</li> <li>• p-chlorostyrene</li> <li>• vinyl pyridine</li> </ul>			Ex: ethylene oxide cannot initiate vinyl pyridine but can initiate vinylidene cyanides	
* <ul style="list-style-type: none"> <li>• diphenyl ethylene (DPE)</li> <li>• alkyl methacrylates (MMA)</li> </ul>			DPE cannot self-propagate (too bulky)	More reactive monomers → faster polymerization
<ul style="list-style-type: none"> <li>• propiolactones</li> <li>• ethylene oxide</li> </ul>				
propylene sulfide				
<ul style="list-style-type: none"> <li>• vinylidene cyanide</li> <li>• α-cyanoacrylates</li> </ul>				

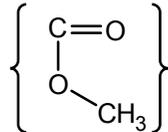
### Example: Synthesis of a Diblock Copolymer

want to make polystyrene-b-poly(methyl methacrylate)  
PS-b-PMMA

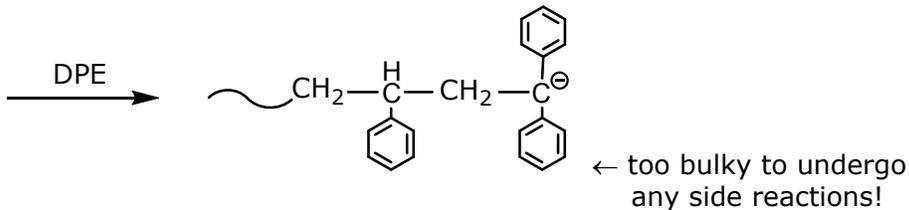
(A) Must start with styrene



But this can react with the carboxylic Ester groups of MMA:

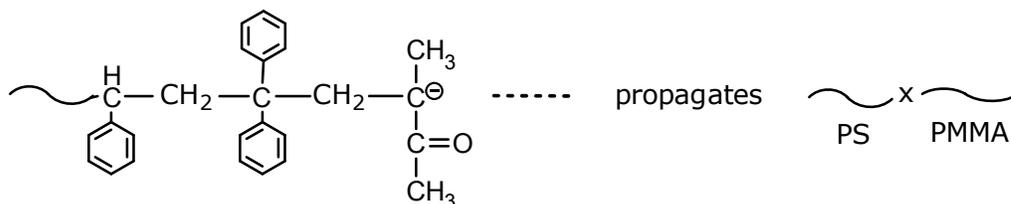


(B) Add DPE



Because only one group of DPE, there is no effect on the properties of copolymer

(C) Add MMA



### Another Example: Synthesis of a Triblock Copolymer

Styrene-Butadiene-Styrene triblock  
 PS-b-PB-b-PS  
 SBS

Can make this polymer at least 3 different ways:

- consideration: styrene and butadiene are very close in reactivity  
 So, butadiene can initiate styrene

1. Difunctional initiator: ex: Na naphthalene  
 + butadiene



Consume B completely and then add styrene (S)



Symmetric triblock b/c same prop. rate and time

2. Add S+B+S in sequence (w/monomer fully consumed by each step)

3. First initiate PS

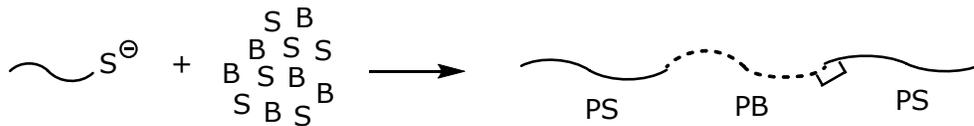
a)



b) add butadiene + styrene together in big aliquot  
 (in anionic polym, do not get alternating copolymers, get blocky behavior)

- reactivity rates (anionic)

$k_{sb} \gg k_{bs}$   
 $r_b = 14$   
 $r_s = 0.03$   
 growing B is preferred



- create block with PB (B preferred over S)
  - then transition (both B and S)
  - then completely PS (all that is left)

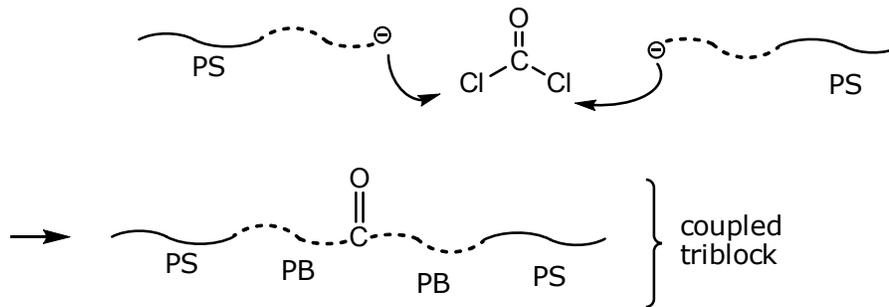
- this is done in industry
  - relatively simple
  - transitional regime enhances surface properties  
more diffuse interface  
→ Better properties

4. Use a coupling agent  
(used for systems with no other options)

i) grow diblock of PS-PB

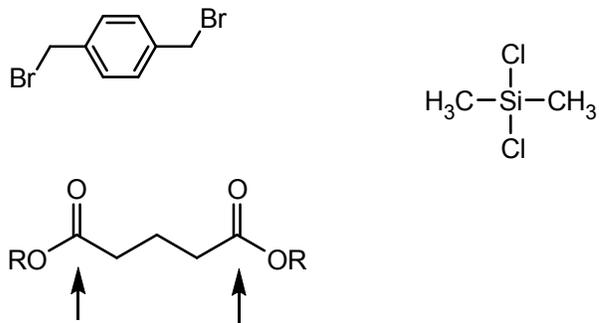


ii) then add reactive coupling agents  
e.g. phosgene (extremely reactive)



everytime you introduce a monomer or coupling agent, you risk the chance of impurities (can't get II-block copolymer or high MW copolymer)

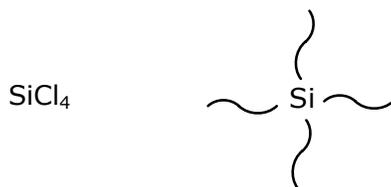
other coupling agents: (Quantitative reactions)



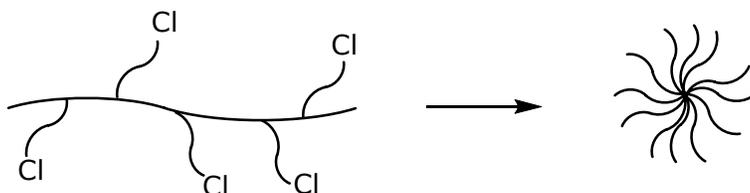
## Disadvantages of Coupling

- often get incomplete reaction (diblock + triblock)
- needs perfect stoichiometry (scale is very small)

Despite that, you can be creative:  
Can use coupling to make "stars"



Or use short oligomer



Can make graft copolymers: (or comb copolymers)

