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# ***Nanomanufacturing and Smart Materials***

- Nanomanufacturing.
  - Theory.
  - Applications.
- Smart Materials.
  - Theory.
  - Applications.



# Nanotechnology

## Nanotechnology

### Nanomanufacturing

The Complete Process  
Applications

### Nanomanufacturing vs. Traditional

### What are Smart materials?

Advantages  
Types of Smart  
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Economical Outlook

### Merging Smart Materials and Nanotechnology

### References

### Questions

- The term was first proposed by K. Eric Drexler in the 1970's.
- A nanometer is one billionth of a meter.
- It involves the manipulation of the structure of matter atom-by-atom.
- It is currently undergoing extensive development.
- It has not yet yielded significantly useful commercial products.

# Nanomanufacturing

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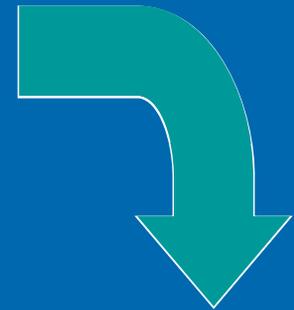
➤ It is now quite accepted as was the idea of flying to the Moon in the pre-space age year of 1950.

➤ It will use nanomachines to build structures, features, devices, systems, as well as other nanomachines.

➤ Most research predicts that within 20 to 30 years nanomanufacturing will become a reality.

# The Complete Process

Tip Preparation  Work piece Preparation



Final Product  Positional Control

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# Applications

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1. Chronometry Devices.
2. Sensor units.
3. Optical devices.
4. Biomedical products.
5. Computing and information storage devices.
6. Smart materials using nanoscale devices.

# Applications

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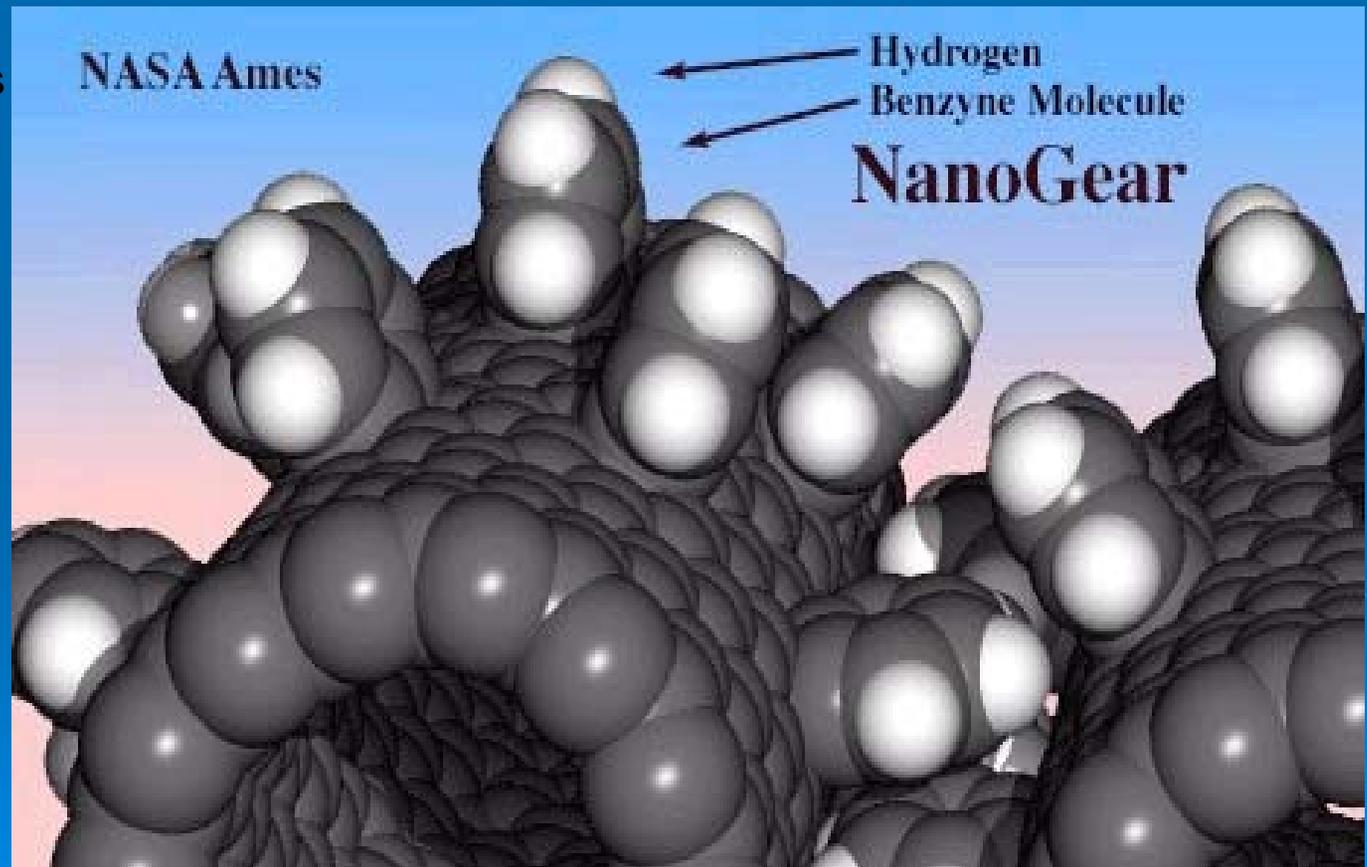
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Bearing



# Nanomanufacturing vs. Traditional

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Bottom-up:

➤ Products are manufactured one atomic particle at a time.

Top-down:

➤ Every product begins with a bulk material process and is subsequently refined down.

# What are Smart Materials?

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- Senses a stimulus (eyes).
- Takes an intelligent decision (brain).
- Through electronic feedback it takes corrective/preventive measures to avoid catastrophic situations (arm).

# Advantages

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- No moving parts.
- High reliability.
- Low power requirements.
- Provide new capabilities that are presently not possible.

# Types of Smart Materials

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1. Piezoelectric Materials
2. Shape Memory Alloys
3. Magnetostrictive Materials
4. Active Fluids
5. Optical Fiber Bragg Grating Sensors.

# 1. Piezoelectric Materials

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- Expand and contract with the application of voltage.
- Piezoceramics are the most widely used smart material.
- Applications
  - Ink Jet Printers.
  - Sonar.
  - Medical Diagnostics.
  - High frequency stereo-speakers.
  - Computer Keyboards.
  - Microphones.

# 2. Shape Memory Alloys

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➤ Are metals that can be deformed and then returned to their original shape by heating.

➤ Applications

- Aeronautical applications.
- Surgical tools.
- Muscle wires.

# 3. Magnetostrictive Materials

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➤ Expand and contract with the application of magnetic fields.

➤ Applications

- High-power sonar transducers.
- Motors.
- Hydraulic actuators.

# 4. Active Fluids

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- Respond to an electric (electrorheological) or a magnetic (magnetorheological) field with a change in viscosity.
- Applications
  - Tunable dampers.
  - Vibration-isolation systems.
  - Clutches.
  - Brakes.
  - Resistance Controls.

# 5. Optical Fiber Bragg Grating Sensors

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- Respond to strain and temperature by a shift in their optical wavelength.



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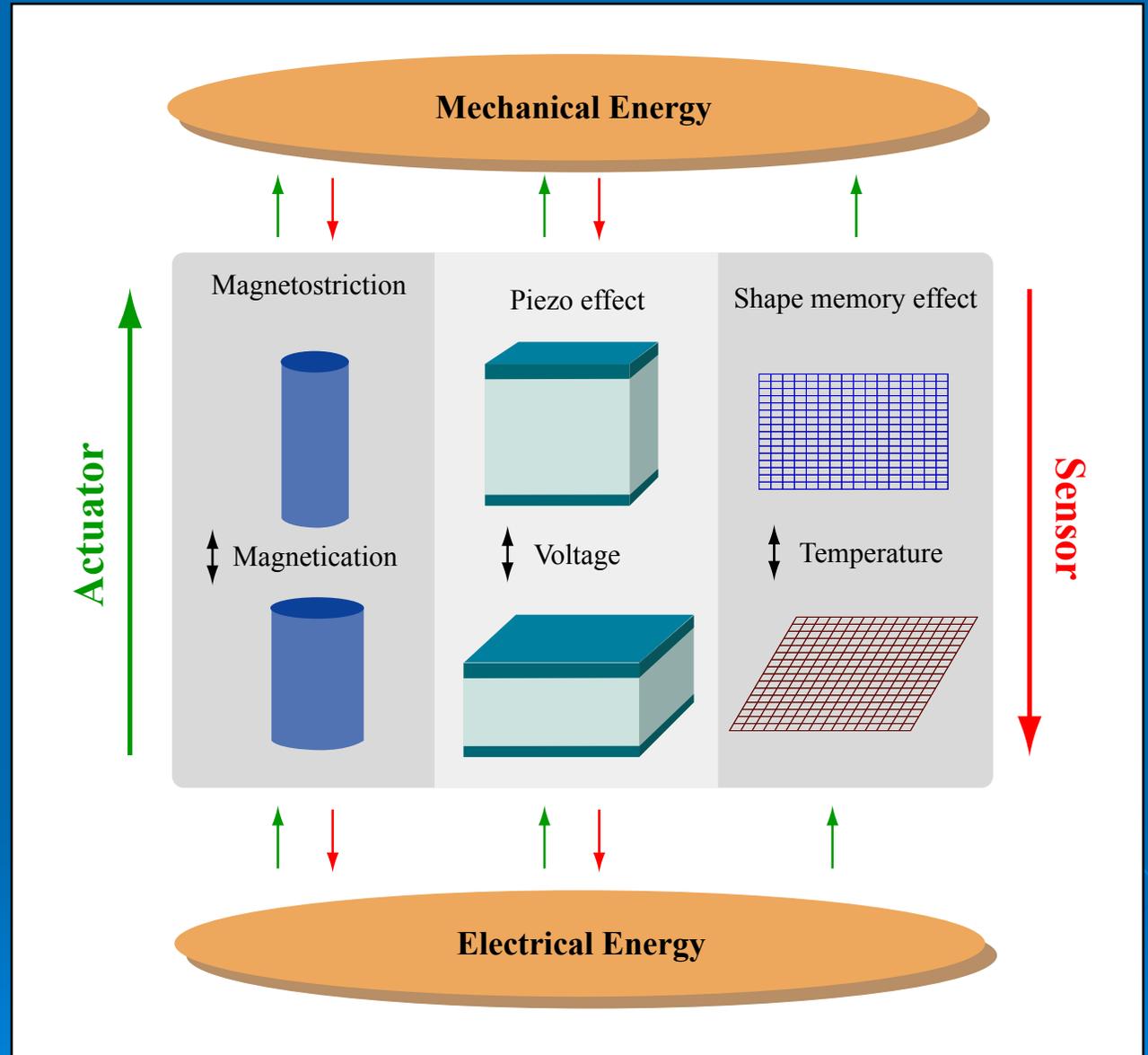


Figure by MIT OpenCourseWare.

# Economical Outlook

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## ➤ \$1 Billion dollar market

- 75% - Electro-ceramics
- 10% - Shape Memory Materials
- 10% - Magnetostrictive materials
- 5% - Active Fluids

# Merging Smart Materials and Nanotechnology

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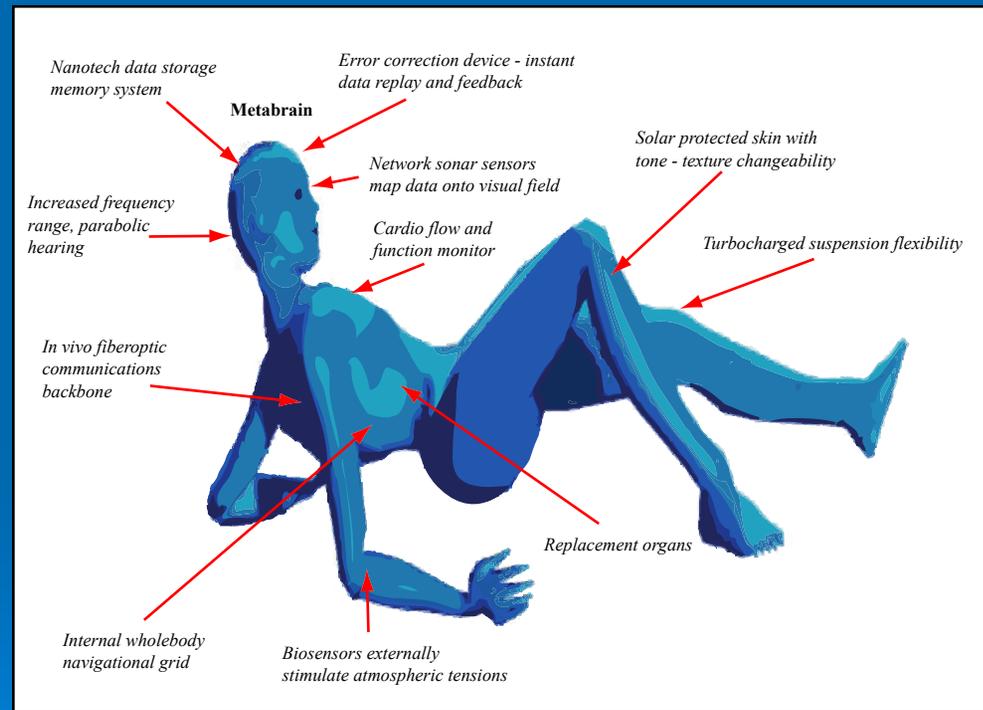


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